



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification <sup>6</sup> :</b> <b>A61K 9/02, 31/44</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 99/29299</b> <b>(43) International Publication Date:</b> 17 June 1999 (17.06.99)
<b>(21) International Application Number:</b> PCT/EP98/07946 <b>(22) International Filing Date:</b> 8 December 1998 (08.12.98) <b>(30) Priority Data:</b> 19754324.3      8 December 1997 (08.12.97)      DE 19822549.0      20 May 1998 (20.05.98)      DE <b>(71) Applicant (for all designated States except US):</b> BYK GULDEN LOMBERG CHEMISCHE FABRIK GMBH [DE/DE]; Byk-Gulden-Strasse 2, D-78467 Konstanz (DE). <b>(72) Inventors; and</b> <b>(75) Inventors/Applicants (for US only):</b> LINDER, Rudolf [AT/DE]; Felchengang 22, D-78464 Konstanz (DE). DIETRICH, Rango [DE/DE]; Im Tiergarten 16, D-78465 Konstanz (DE). <b>(74) Common Representative:</b> BYK GULDEN LOMBERG CHEMISCHE FABRIK GMBH; Byk-Gulden-Str. 2, D-78467 (DE).		<b>(81) Designated States:</b> AL, AU, BA, BG, BR, CA, CN, CZ, EE, GE, HR, HU, ID, IL, IN, JP, KR, LT, LV, MK, MX, NO, NZ, PL, RO, SG, SI, SK, TR, UA, US, VN, YU, ZW, Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  <b>Published</b> <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
<b>(54) Title:</b> NOVEL SUPPOSITORY FORM COMPRISING AN ACID-LABILE ACTIVE COMPOUND <b>(57) Abstract</b> <p>A new administration form for acid-labile active compounds is described. The administration form is a suppository, in particular for rectal administration.</p>		

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakhstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

**Novel suppository form comprising an acid-labile active compound****Technical field**

The present invention relates to the field of pharmaceutical technology and describes a novel administration form comprising an acid-labile active compound, in particular an acid-labile proton pump inhibitor. The novel administration form is a suppository, in particular for rectal administration. Furthermore, the invention also relates to a process for the production of the administration form and preparations which can be used for the production of the administration form.

**Prior art**

Acid-labile proton pump inhibitors ( $H^+/K^+$  ATPase inhibitors), in particular pyridin-2-ylmethylsulfinyl-1H-benzimidazoles, such as are disclosed, for example, in EP-A-0 005 129, EP-A-0 166 287, EP-A-0 174 726 and EP-A-0 268 956, are of great importance on account of their  $H^+/K^+$  ATPase-inhibiting action in the therapy of diseases which result from increased gastric acid secretion. Examples of already commercially available active compounds from this group are 5-methoxy-2-[(4-methoxy-3,5-dimethyl-2-pyridinyl)methylsulfinyl]-1H-benzimidazole (INN: omeprazole), 5-difluoromethoxy-2-[(3,4-dimethoxy-2-pyridinyl)methylsulfinyl]-1H-benzimidazole (INN: pantoprazole), 2-[3-methyl-4-(2,2,2-trifluoroethoxy)-2-pyridinyl)methylsulfinyl]-1H-benzimidazole (INN: lansoprazole) and 2-[[4-(3-methoxypropoxy)-3-methylpyridin-2-yl)methylsulfinyl]-1H-benzimidazole (INN: rabeprazole).

Because of their strong tendency to decompose in a neutral and, in particular, acidic environment, strongly colored decomposition products being formed, it is necessary to protect the active compounds in pharmaceutical administration forms from the action of acids and moisture and destruction by undesired interaction with pharmaceutical auxiliaries. For example, the strongly acid-labile pyridin-2-ylmethylsulfinyl-1H-benzimidazoles for oral administration forms are processed in the tablet core or in pellets in the form of their alkaline salts, for example as sodium salts, or together with alkaline substances.

The preparation of administration forms for acid-labile proton pump inhibitors for oral administration is described, for example, in EP-A-0 244 380, EP-A-0 519 365, EP-A-0 342 522, EP-A-0 277 741, WO 96/01623, WO 96/01624, WO 96/01625 and WO 97/25030.

In certain groups of patients, the oral administration of an active compound is not possible or is made difficult, for example in the case of patients having a hypersensitivity to taste impulses, in the case of difficulty in swallowing, after stomach operations or in patients in intensive care units. In these cases, the administration of an active compound can be effected by means of a suppository.

EP-0 645 140 describes compositions for rectal administration in which pyridin-2-ylmethylsulfinyl-1H-benzimidazoles and salts of fatty acids having 6-20 C atoms are present mixed in a base for rectal administration.

In WO 97/34580, a suppository for acid-labile active compounds is described which, in addition to the active compound, contains poloxamer and hydrophilic natural polymers as auxiliaries.

EP-0 444 625 discloses omeprazole compositions for rectal administration, which contain omeprazole as an active compound, a mixture of polyethylene glycols or a mixture of hard fat and sodium lauryl sulfate as well as a soluble basic amino acid.

### Description of the invention

It is an object of the present invention to provide a novel, stable suppository form for acid-labile active compounds.

It has now surprisingly been found that this object can be achieved by a suppository which comprises a plurality of individual active compound units, the acid-labile active compound in the individual active compound units being surrounded by a mixture of at least one sterol and at least one polymer, by at least one fatty alcohol or by a mixture of at least one fatty alcohol and at least one polymer and/or at least one sterol.

The subject of the invention is a suppository for acid-labile active compounds, comprising at least one pharmaceutical auxiliary and a plurality of individual active compound units, wherein the acid-labile active compound in the individual active compound units is surrounded by a mixture of at least one sterol and at least one polymer, by at least one fatty alcohol or by a mixture of at least one fatty alcohol and at least one polymer and/or at least one sterol.

A preferred subject of the invention is a suppository for acid-labile active compounds, comprising at least one pharmaceutical auxiliary and a plurality of individual active compound units, wherein the acid-labile active compound in the individual active compound units is surrounded by a mixture of at least one sterol and at least one polymer.

Further subjects follow from the patent claims.

The plurality of individual active compound units in the sense of the invention is a plurality of individual units (multiple individual units) in which at least one active compound particle is present surrounded by a mixture of at least one sterol and at least one polymer, by at least one fatty alcohol or by a mixture of at least one fatty alcohol and at least one polymer and/or at least one sterol.

Further subject of the invention is an active compound unit comprising an acid-labile active compound, wherein the acid-labile active compound is surrounded by a mixture of at least one sterol and at least one polymer, by at least one fatty alcohol or by a mixture of at least one fatty alcohol and at least one polymer and/or at least one sterol.

The particle size of the individual units is advantageously less than 200  $\mu\text{m}$ , in particular less than 100  $\mu\text{m}$ . Preferably, the particle size is in the range from 2  $\mu\text{m}$  to 50  $\mu\text{m}$ , particularly preferably in the range from 4  $\mu\text{m}$  to 20  $\mu\text{m}$ .

Acid-labile active compounds in the sense of the present invention are, in particular, acid-labile proton pump inhibitors.

Acid-labile proton pump inhibitors ( $\text{H}^+/\text{K}^+$  ATPase inhibitors) which may be mentioned in the sense of the present invention are, in particular, substituted pyridin-2-ylmethylsulfinyl-1H-benzimidazoles, such as are disclosed, for example, in EP-A-0 005 129, EP-A-0 166 287, EP-A-0 174 726, EP-A-0 184 322, EP-A-0 261 478 and EP-A-0 268 956. Preferably, mention may be made here of 5-methoxy-2-[(4-methoxy-3,5-dimethyl-2-pyridinyl)methylsulfinyl]-1H-benzimidazole (INN: omeprazole), 5-difluoromethoxy-2-[(3,4-dimethoxy-2-pyridinyl)methylsulfinyl]-1H-benzimidazole (INN: pantoprazole), 2-[3-methyl-4-(2,2,2-trifluoroethoxy)-2-pyridinyl)methylsulfinyl]-1H-benzimidazole (INN: lansoprazole) and 2-[[4-(3-methoxypropoxy)-3-methylpyridin-2-yl]methylsulfinyl]-1H-benzimidazole (INN: rabeprazole).

Further acid-labile proton pump inhibitors, for example substituted phenylmethylsulfinyl-1H-benzimidazoles, cycloheptapyridin-9-ylsulfinyl-1H-benzimidazoles or pyridin-2-ylmethylsulfinylthienoimidazoles are disclosed in DE-A-35 31 487, EP-A-0 434 999 or EP-A-0 234 485. Mention may be made by way of example of 2-[2-(N-isobutyl-N-methylamino)benzylsulfinyl]benzimidazole (INN: leminoprazole) and 2-(4-methoxy-6,7,8,9-tetrahydro-5H-cyclohepta[b]pyridin-9-ylsulfinyl)-1H-benzimidazole (INN: nepaprazole).

The acid-labile proton pump inhibitors are chiral compounds. The term acid-labile proton pump inhibitor also includes the pure enantiomers of the acid-labile proton pump inhibitors and their mixtures in any mixing ratio including the racemates. Enantiomerically pure acid-labile proton pump inhibitors are disclosed, for example, in WO 92/08716. Esomeprazole may be mentioned by way of example.

The acid-labile proton pump inhibitors are present here as such or preferably in the form of their salts with bases. Examples of salts with bases which may be mentioned are sodium, potassium, magnesium or calcium salts. If desired, the salts of the acid-labile proton pump inhibitors with bases can also be present in hydrate form. Such a hydrate of the salt of an acid-labile proton pump inhibitor with a base is disclosed, for example, in WO 91/19710.

Particularly preferred acid-labile proton pump inhibitors which may be mentioned are pantoprazole sodium and pantoprazole sodium sesquihydrate (= pantoprazole sodium  $\times$  1.5 H<sub>2</sub>O).

The sterol is preferably a phytosterol or a zoosterol. Phytosterols which may be mentioned by way of example are ergosterol, stigmasterol, sitosterol, brassicasterol and campesterol. Zoosterols which may be mentioned by way of example are cholesterol and lanosterol. If desired, mixtures of sterols can also be present.

The polymer is preferably a polymer having nonacidic groups. Polymers which may be mentioned by way of example are polyvidone (e.g. Kollidon 17, 30 and 90 from BASF), vinylpyrrolidone/vinyl acetate copolymer and polyvinyl acetate. Cellulose ethers such as, for example, methylcellulose, ethylcellulose (Ethocel) and hydroxypropylmethylcellulose and cellulose esters (e.g. cellulose acetate phthalate) may furthermore be mentioned. If desired, mixtures of polymers can also be present.

The fatty alcohol is preferably a linear, saturated or unsaturated primary alcohol having 10-30 carbon atoms. Fatty alcohols which may be mentioned by way of example are cetyl alcohol, myristyl alcohol or stearyl alcohol. If desired, mixtures of fatty alcohols can also be present.

The amount (in % by weight) of active compound in the individual active compound unit is advantageously 1-90%. In case of units in which at least one active compound particle is present, surrounded by a mixture of at least one sterol and at least one polymer the amounts of sterol and of polymer are in each case advantageously 5-80%. Preferably, the amount of active compound is 10-50%, the amount of sterol is 10-40% and the amount of polymer is 10-50%.

In case of units in which at least one active compound particle is present, surrounded by at least one fatty alcohol, preferably the amount of active compound is 2-70 % and the amount of fatty alcohol is 30-98 %.

In case of units in which at least one active compound particle is present, surrounded by at least one fatty alcohol and at least one sterol, preferably the amount of active compound is 2-70 %, the amount of fatty alcohol is 20-90 % and the amount of sterol is 8-50 %.

In case of units in which at least one active compound particle is present, surrounded by at least one fatty alcohol and at least one polymer, preferably the amount of active compound is 10-60 %, the amount of fatty alcohol is 10-50 % and the amount of polymer is 10-40 %.

In case of units in which at least one active compound particle is present, surrounded by at least one fatty alcohol, at least one polymer and at least one sterol, preferably the amount of active ingredient is 2-70 %, the amount of fatty alcohol is 20-85 %, the amount of polymer is 2-25 % and the amount of sterol is 10-50 %.

It is possible for the person skilled in the art, on account of his/her expert knowledge, to select the best suited sterols, polymers and fatty alcohols depending on the active compound.

The individual active compound units can be prepared, for example, by spray-congealing (spray-solidification) or preferably by spray-drying. Preferably spray-drying is used for the preparation of individual active compound units in which the active compound is surrounded by a mixture of at least one sterol and at least one polymer. Spray-drying takes place from a suitable solvent. Suitable solvents for the spray-drying are preferably those in which the sterol and the polymer are soluble, while the active compound is insoluble. Suitable solvents can also be solvent mixtures.

If an acid-labile proton pump inhibitor, in particular a substituted pyridin-2-ylmethylsulfinyl-1H-benzimidazole, is employed as the active compound, the suitable solvents are, for example, hydrocarbons, chlorinated hydrocarbons and ethyl acetate. Hydrocarbons which may be mentioned are, in particular, linear or branched alkanes or alternatively cycloalkanes. Examples of linear alkanes are pentane, hexane and heptane. Examples of branched alkanes which may be mentioned are 2-methylpentane and 3-methylpentane. Examples of cycloalkanes which may be mentioned are cyclohexane and cyclopentane. If desired, mixtures of the hydrocarbons such as, for example, petroleum ether can also be employed. As a chlorinated hydrocarbon, chloroform and preferably dichloromethane may be mentioned.

On account of his/her expert knowledge in the field of spray-drying and, if necessary, by means of customary tests, it is possible for the person skilled in the art, depending on the active compound employed, to select the best suited sterols, polymers and solvents.

For spray-drying, the sterol and the polymer are dissolved in the suitable solvent and the active compound is suspended therein. If desired, the active compound can also be suspended first and the sterol and polymer then dissolved. The suspension obtained is then sprayed in a spray-dryer.

Spray-drying is carried out in a manner known per se. A detailed presentation of this technique is found in K. Masters, *Spray Drying Handbook*, 5th edition 1991, and J. Broadhead, S. K. Edmond Ronan, C. T. Rhodes, *The Spray Drying of Pharmaceuticals*, *Drug Dev. Ind. Pharm.* 18, 1169 (1992). The principle of spray-drying consists in breaking down a solution or suspension of the product to be dried into fine droplets and drying it using a hot stream of gas. The solid component remaining after evaporation of the solvent is separated off from the stream of gas by means of a cyclone and/or by a filter unit and collected.

Possible drying gases are, in particular, air and preferably nitrogen. The gas inlet temperature depends on the solvent.

Further subject of the invention is a preparation comprising an acid-labile active compound, at least one sterol and at least one polymer obtainable by spray-drying of a suspension of the acid-labile active compound in a solution of the sterol and the polymer in a suitable solvent.

Preferably spray-congealing is used for the preparation of individual active compound units in which the active compound is surrounded by at least one fatty alcohol or by a mixture of at least one fatty alcohol and at least one polymer and/or at least one sterol.

For spray-congealing the fatty alcohol is fused and, if desired, the polymer and/or the sterol are dissolved therein to give a homogeneous solution. The active compound is then suspended in the solution. The suspension obtained is then sprayed in a spray-dryer.

Spray-congealing is carried out in a manner known per se. A detailed presentation of this technique is found for example in P.B. Deasy, *Microencapsulation and Related Drug Process* (1984).

Further subject of the invention is a preparation comprising an acid-labile active compound, at least one fatty alcohol or a mixture of at least one fatty alcohol and at least one polymer and/or sterol obtainable by spray-congealing of a suspension of the acid-labile compound in a solution, if desired, of the polymer and/or sterol in the fatty alcohol.

The particle size of the active compound used in the spray-drying or spray-congealing process is advantageously less than 100  $\mu\text{m}$  preferably less than 40  $\mu\text{m}$ . Preferably, the particle size is in the range from 1-20  $\mu\text{m}$ , particularly preferably in the range from 3-15  $\mu\text{m}$ . Such particle size of the active compound for example can be achieved by milling the active compound in a suitable mill.

The individual active compound units, subsequently also designated as preparations, can then serve as a base for the production of the suppositories according to the invention.

Preferred suppositories which may be mentioned in this case are those which are suitable for rectal administration. The suppositories according to the invention are in this case prepared in a manner known to the person skilled in the art. For example, a suitable suppository base is fused and a preparation according to the invention is suspended therein. The suspension obtained is then brought into a form customary for suppositories. In particular, the suspension is cast to give a suppository shape suitable for rectal administration. Suitable suppository bases which may be mentioned are, for example, the hard fats customarily used for the production of rectal suppositories (subsequently also designated as *Adeps solidus* or *Adeps neutralis*). Hard fats are mixtures of mono-, di- and triglycerides which are obtained by esterification of fatty acids (European Pharmacopeia, 3rd edition 1997, Deutscher Apotheker Verlag Stuttgart, p. 1022; The United States Pharmacopeia, USP23, NF18). Such hard fats are commercially available, for example, under the name Witepsol® (e.g. Witepsol® H12 or Witepsol® W31). If desired, further pharmaceutically acceptable auxiliaries, such as, for example, stabilizers,



consistency-improving additives or auxiliaries which bring about a uniform distribution of the active compound in the suppository base, can be added.

The suppositories according to the invention contain the acid-labile active compound in a dose customary for the treatment of the appropriate disorder. The suppositories according to the invention comprising acid-labile proton pump inhibitors are suitable for the treatment and prevention of all diseases for the treatment or prevention of which pyridin-2ylmethylsulfinyl-1H-benzimidazoles are employed. In particular the suppositories according to the invention can be employed in the treatment of diseases of the stomach. Thus, the suppositories according to the invention contain between 1 and 500 mg, preferably between 5 and 60 mg, of an acid-labile proton pump inhibitor. Examples which may be mentioned are suppositories which contain 10, 20, 40 or 50 mg of pantoprazole sodium sesquihydrate. The daily dose (e.g. 40 mg of active compound) can in this case be administered in the form of a single administration or in several administrations using the suppositories according to the invention.

The suppositories comprising acid labile compounds according to the invention can also be combined with other active compounds, either in fixed or in free combination. Fixed combination in this connection relates to an administration form wherein all active compounds are present in a single dosage unit. Free combination in this connection relates to an administration form, wherein the active compounds are present in separated dosage units. In connection with suppositories comprising acid-labile proton pump inhibitors a combination with antimicrobially active compounds or NSAIDs (non steroidal anti inflammatory drugs) may be mentioned. Particularly mention may be made of a combination with antimicrobially active compounds which can be used in the control of *Helicobacter pylori* (*H. pylori*).

Examples of suitable antimicrobially-active ingredients (active against *Helicobacter pylori*) are enumerated in European Patent Application EP-A-282131. These active ingredients include, for example, bismuth salts (such as bismuth subcitrate or bismuth subsalicylate), sulfonamides, nitrofurans (such as nitrofurazone, nitrofurantoin or furazolidone), metronidazole, tinidazole, nimorazole or antibiotics. Examples of antibiotics which may be mentioned in this connection are, arranged according to particular classes of active ingredient: aminoglycosides, such as gentamicin, neomycin, kanamycin, amikacin or streptomycin; macrolides, such as erythromycin, azithromycin, clarithromycin, clindamycin or rifampicin; penicillins, such as penicillin G, penicillin V, ampicillin, mezlocillin or amoxicillin; polypeptides, such as bacitracin or polymyxin; tetracyclines, such as tetracycline, chlorotetracycline, oxytetracycline, minocycline or doxycycline; carbapenems, such as imipenem, ticarcicarb, meropenem or panipenem; cephalosporins, such as cefalexin, cefoxitin, cefuroxime axetil, cefotaxime, cefpodoxime proxetil, cefaclor, cefadroxil or cephalothin; gyrase inhibitors, such as ciprofloxacin, norfloxacin, ofloxacin or pefloxacin; or other different antibiotics, such as chloramphenicol. Particularly worthy of mention in this connection is also the combination of a plurality of antimicrobially-active ingredients, for example the combination of a bismuth salt and/or tetracycline with metronidazole, or the combination of amoxicillin or clarithromycin with metronidazole and amoxicillin with clarithromycin.

Particularly worthy of mention in this connection is also administration of a proton pump inhibitor together with a plurality of antimicrobially-active ingredients, for example with the combination of a bismuth salt and/or tetracycline with metronidazole or with the combination of amoxicillin or clarithromycin or with metronidazole.

The preparation of suppositories according to the invention is described by way of example below. The examples below illustrate the invention in greater detail without restricting it.

**Production of the preparations by spray-drying****Example 1**

7.0 g of cholesterol and 5.0 g of Ethocel are dissolved in 100 ml of dichloromethane. 5.0 g of pantoprazole sodium sesquihydrate are suspended in the solution. The suspension is spray-dried in a laboratory spray-dryer (Büchi Mini Spray Dryer B191). Spray conditions: drying gas nitrogen, inlet temperature 51°C; pump output 10%. A white, free-flowing powder is obtained.

**Example 2**

5.0 g of cholesterol and 5.0 g of Kollidon 17 are dissolved in 80 ml of dichloromethane. 5.0 g of omeprazole magnesium are suspended in the solution. The suspension is spray-dried in a laboratory spray-dryer (Büchi Mini Spray Dryer B191). Spray conditions: drying gas nitrogen, inlet temperature 51°C; pump output 10%. A white, free-flowing powder is obtained.

**Example 3**

5.0 g of cholesterol and 8.0 g of polyvidone 17 PF are dissolved in 60 ml of dichloromethane. 5.0 g of pantoprazole sodium sesquihydrate are suspended in the solution. The suspension is spray-dried in a laboratory spray-dryer (Büchi Mini Spray Dryer B191). Spray conditions: drying gas nitrogen, inlet temperature 52°C; pump output 12%. A white, free-flowing powder is obtained.

**Example 4**

5.0 g of cholesterol and 8.0 g of polyvidone 17 PF and 2.0 g of ethylcellulose are dissolved in 60 ml of dichloromethane. 5.0 g of pantoprazole sodium sesquihydrate are suspended in the solution. The suspension is spray-dried in a laboratory spray-dryer (Büchi Mini Spray Dryer B191). Spray conditions: drying gas nitrogen, inlet temperature 52°C; pump output 12%. A white, free-flowing powder is obtained.

**Example 5**

5.0 g of  $\beta$ -sitosterol, 8.0 g of polyvidone 17 PF and 1.0 g of ethylcellulose are dissolved in 60 ml of dichloromethane. 5.0 g of pantoprazole sodium sesquihydrate are suspended in the solution. The suspension is spray-dried in a laboratory spray-dryer (Büchi Mini Spray Dryer B191). Spray conditions: drying gas nitrogen, inlet temperature 52°C; pump output 12%. A white, free-flowing powder is obtained.

The preparations obtained according to Examples 1 to 5 have a particle size in the range 10-40  $\mu\text{m}$ . By variation of the spraying conditions, it is possible, for example, to obtain larger or smaller particles.

#### **Production of the preparations by spray-congealing**

##### **Example 6**

100 g of cetyl alcohol are heated to 65°C. 50 g of pantoprazole sodium sesquihydrate are slowly added. The mixture is stirred until a homogeneous suspension is obtained and subsequently sprayed through a nozzle in a spray dryer.

##### **Example 7**

80 g of stearyl alcohol and 10 g of ethylcellulose are heated to 70°C and stirred until a clear solution is obtained. 40 g of pantoprazole sodium sesquihydrate are added and stirred. The homogeneous suspension is spray-congealed in a spray dryer.

#### **Preparation of the suppositories**

##### **Example A**

194.7 g of suppository base (Adeps solidus/neutralis) are fused to give a clear mass at 40-45°C. After cooling the mass to 39-40°C, the preparation obtained in Example 1 (15.3 g) is introduced homogeneously using a stirrer. The suspension obtained is cooled to 37-38°C and cast into suppositories of 2.1 g each.

##### **Example B**

193.8 g of suppository base (Adeps solidus/neutralis) are fused to give a clear mass at 40-45°C. After cooling the mass to 39-40°C, the preparation obtained in Example 3 (16.2 g) is introduced homogeneously using a stirrer. The suspension obtained is cooled to 37-38°C and cast into suppositories of 2.1 g each.

##### **Example C**

192.0 g of suppository base (Adeps solidus/neutralis) are fused to give a clear mass at 40-45°C. After cooling the mass to 39-40°C, the preparation obtained in Example 4 (18.0 g) is introduced homogeneously using a stirrer. The suspension obtained is cooled to 37-38°C and cast into suppositories of 2.1 g each.

**Example D**

192.9 g of suppository base (Adeps solidus/neutralis) are fused to give a clear mass at 40-45°C. After cooling the mass to 39-40°C, the preparation obtained in Example 5 (17.1 g) is introduced homogeneously using a stirrer. The suspension obtained is cooled to 37-38°C and cast into suppositories of 2.1 g each.

The suppositories obtained according to Examples A to D in each case contain 45.6 mg of pantoprazole sodium sesquihydrate.

**Stability of the suppositories**

Samples of the suppositories obtained according to Examples A, B, C and D were stored at 30°C. After storage for 4 weeks, the suppositories were unchanged. No discoloration was detected. Suppositories in which the active compound was incorporated directly showed a black discoloration after storage for 4 weeks under identical conditions.

Patent Claims

1. A suppository for acid-labile active compounds, comprising at least one pharmaceutical auxiliary and a plurality of individual active compound units, wherein the acid-labile active compound in the individual active compound units is surrounded by a mixture of at least one sterol and at least one polymer, by at least one fatty alcohol or by a mixture of at least one fatty alcohol and at least one polymer and/or at least one sterol.
2. The suppository as claimed in claim 1, wherein the acid-labile active compound in the individual active compound units is surrounded by a mixture of at least one sterol and at least one polymer.
3. The suppository as claimed in claim 1, wherein the acid-labile active compound is an acid-labile proton pump inhibitor.
4. The suppository as claimed in claim 1, wherein the acid-labile proton pump inhibitor is pantoprazole, esomeprazole, omeprazole, lansoprazole or rabeprazole.
5. The suppository as claimed in claim 1, wherein the acid-labile proton pump inhibitor is pantoprazole sodium sesquihydrate.
6. The suppository as claimed in claim 1, wherein the sterol is cholesterol, lanosterol, ergosterol, stigmasterol, sitosterol, brassicasterol, campesterol or mixtures thereof.
7. The suppository as claimed in claim 1, wherein the polymer is polyvidone, vinylpyrrolidone/vinyl acetate copolymer, polyvinyl acetate, methylcellulose, ethylcellulose, hydroxypropylcellulose, cellulose ester or mixtures thereof.
8. The suppository as claimed in claim 1, wherein the fatty alcohol is cetyl alcohol, myristyl alcohol, stearyl alcohol or mixtures thereof.
9. The suppository as claimed in claim 1, wherein the pharmaceutical auxiliary is hard fat (Adeps neutralis or Adeps solidus).
10. A process for the production of a suppository as claimed in claim 1, wherein the individual active compound units are introduced into a suitable suppository base and brought into a form suitable for the administration of suppositories.
11. An active compound unit comprising an acid-labile active compound, wherein the acid-labile

active compound is surrounded by a mixture of at least one sterol and at least one polymer, by at least one fatty alcohol or by a mixture of at least one fatty alcohol and at least one polymer and/or at least one sterol.

12. A process for the production of an active compound unit according to claim 11, wherein an acid-labile active compound is surrounded by a mixture of at least one sterol and at least one polymer, characterized in that at least one sterol and at least one polymer are dissolved in a suitable solvent, the acid-labile active compound is suspended therein and the suspension obtained is subjected to spray-drying.

13. A process for the production of an active compound unit according to claim 11, wherein an acid-labile active compound is surrounded by at least one fatty alcohol or by a mixture of at least one fatty alcohol and at least one polymer and/or at least one sterol, characterized in that the fatty alcohol is fused, if desired the polymer and/or the sterol are dissolved therein, the acid-labile active compound is suspended therein and the suspension obtained is subjected to spray-congealing.

14. An active compound unit according to claim 11, wherein the acid-labile active compound is pantoprazole sodium sesquihydrate.

15. An active compound unit according to claim 11, wherein the sterol is cholesterol, lanosterol, ergosterol, stigmasterol, sitosterol, brassicasterol, campesterol or mixtures thereof.

16. An active compound unit according to claim 11, wherein the polymer is polyvidone, vinylpyrrolidone/vinyl acetate copolymer, polyvinyl acetate, methylcellulose, ethylcellulose, hydroxypropylcellulose, cellulose ester or mixtures thereof.

17. An active compound unit according to claim 11, wherein the fatty alcohol is cetyl alcohol, myristyl alcohol, stearyl alcohol or mixtures thereof.

18. Preparation comprising an acid-labile active compound, at least one sterol and at least one polymer obtainable by spray-drying of a suspension of the acid-labile active compound in a solution of the sterol and the polymer in a suitable solvent.

19. Preparation comprising an acid-labile active compound, at least one fatty alcohol or a mixture of at least one fatty alcohol and at least one polymer and/or sterol obtainable by spray-congealing of a suspension of the acid-labile compound in a solution, if desired, of the polymer and/or sterol in the fatty alcohol.



# INTERNATIONAL SEARCH REPORT

Intern. Appl. No.

PCT/EP 98/07946

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 A61K9/02 A61K31/44

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 645 140 A (TAKEDA CHEMICAL INDUSTRIES) 29 March 1995  see the whole document ---	1,3-5, 7-10,18, 19
P,X	WO 98 52564 A (CIPLA LIMITED) 26 November 1998 see claims 1-4,9,10,16-18 -----	11,16,17

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

### \* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

16 April 1999

Date of mailing of the international search report

23/04/1999

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax: (+31-70) 340-3016

Authorized officer

Ventura Amat, A

# INTERNATIONAL SEARCH REPORT

Information on patent family members

Intern. Application No

PCT/EP 98/07946

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 645140 A	29-03-1995	AT 173924 T	15-12-1998
		CA 2131115 A	01-03-1995
		CN 1106662 A	16-08-1995
		DE 69414953 D	14-01-1999
		ES 2125413 T	01-03-1999
		JP 7316052 A	05-12-1995
		US 5635520 A	03-06-1997
<hr/>			
WO 9852564 A	26-11-1998	AU 7539093 A	11-12-1998
<hr/>			